


Medium strength, anaerobic, single-component adhesive for sealing threaded joints exposed to high temperatures up to burst pressure. The adhesive/sealant is solvent-free and resistant to chemical influences. After it hardens in the thread gap, it permanently seals the components to be bonded.

ADVANTAGES

- » For threads up to M36 and gaps up to 0.18 mm
- » The connection can be disassembled using manual tools
- » High resistance to chemicals
- » Vibration and impact resistant



Containers	Content	 Pcs. / PU	No.	EUR
Bottle	50ml	1	VBA 5M69/ 1/ 50	< >
Bottle	50ml	6	VBA 5M69/ 6/ 50	< >
Bottle	50ml	12	VBA 5M69/12/ 50	< >

 Material safety data sheets at each product under www.meusburger.com

CHARACTERISTICS

VBA 5M69	Value	Test procedure
Colour	red	DIN ISO 2049
Maximum temperature	220 °C	
Strength	medium strength	
Basis	dimethacrylate ester	
Density	1.1 g/cm ³	DIN EN 524
Viscosity	700 mPas/thix	Brookfield (25°C)
Maximum thread diameter	M36	
Maximum gap	0.18 mm	
Curing time for fixture	5-15 min	at room temperature, on steel
Curing time for functional strength	4-8 h	at room temperature, on steel
Curing time for full strength	12 h	at room temperature, on steel
Breakaway torque	10 Nm	DIN EN 15865 (without preload)
Residual torque	6 Nm	DIN EN 15865
Compression shear strength	11 N/mm ²	DIN EN 15337