



PRODUCT DESCRIPTION

- » Fluteless tap with oil grooves for ISO metric threads
- » Tolerance 6GX for workpieces with a protective galvanic layer, workpieces that shrink slightly due to hardening.

MATERIAL

- » HSS-E-PM, TiCN coated



SW	d3	d5	l	l1	P	d	No.	EUR
2.1	2.8	1.85	45	9	0.4	M 2	WZG 321304/ 2	< >
2.1	2.8	2.3	50	9	0.45	M 2,5	WZG 321304/ 2,5	< >
2.7	3.5	1.85	56	10	0.5	M 3	WZG 321304/ 3	< >
3.4	4.5	3.7	63	12	0.7	M 4	WZG 321304/ 4	< >
4.9	6	4.65	70	14	0.8	M 5	WZG 321304/ 5	< >
4.9	6	5.55	80	16	1	M 6	WZG 321304/ 6	< >
6.2	8	7.4	90	17	1.25	M 8	WZG 321304/ 8	< >
8	10	9.3	100	20	1.5	M10	WZG 321304/10	< >
7	9	11.2	110	24	1.75	M12	WZG 321304/12	< >

