

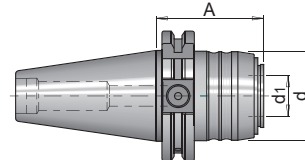


**PRODUCT DESCRIPTION**

- » Minimum length compensation in compression and tension by means of damping element
- » Allows for an increase in service life of the taps and fluteless taps up to 300%
- » With Balluff chip hole

**APPLICATION**

- » For thread cutting on machine tools with synchronous spindle
- » Compensates pitch difference between tap and synchronous spindle and pitch tolerance of the tap
- » For the safe clamping of threading tools in quick-change systems (HWZ 9792) for ER collets for tapping (HWZ 9090)



LAD <sup>1)</sup>	LAZ <sup>2)</sup>	d1	d	Interface	GSB <sup>3)</sup>	A	No.	EUR
0.2	1	20	43	SK 40	M3-M12	53	HWZ 2292/SK40/ 3-12/ 53	< >
0.2	1	32	60	SK 40	M6-M20	90	HWZ 2292/SK40/ 6-20/ 90	< >

1) LAD: Length compensation pressure

2) LAZ: Length compensation tension

3) GSB: Thread cutting range

**i** For thread forming with M12 fluteless taps, HWZ 2292/ 6-20 must be used due to increased forces